



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

009809

D412-760-111
Job Sheet 195130



Part No: D412-760-111

Job Qty: 1 pcs

Part Name: Aft Cabin Wall & Pylon Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/14/19

Job Tracking No:

Due Date: 5/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEET 42 IPP Rev:A 11.04.19 per ecn10-646 DD ver:EC

Ship Via:

order 16380
chg 002 DAS 35
21 9-89

Bill of Materials

See attachment

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/21/19	5/21/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

MAY 16 2019



Container No: S182080



Part: D412-760-111

Job No: 195130

Serial No/Batch: S182080

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue 3 FAA STC SR024921

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	5/21/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS
					QC 4 - 9	58
					QC 4 - 46	9-89 MAY 2 2 2019
					QC 4 - 68	
					QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	1 pcs	5/21/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	58
					Packaging 3 - 8 - B4B	9-89 MAY 2 2 2019
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	1 pcs	5/21/19	0.00 0.00		DC - 1 - B4B	21 MAY 2 2 2019
					DC - 2 - B4B	9-89
140 QC 21 - FG	1 pcs	5/21/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21 MAY 2 2 2019
Part Op 110 - (Pick Kit)						9-89
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
130 - (Identify as per dwg & Stock Location:_____)						
135 - (Document Control)						
140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3933-1	Aft Wall Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181491
D3933-2	Aft Wall Protector, RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181515
D3935-1	Pylon Wall Protector, LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181488
D3935-2	Pylon Wall	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5175834
D3942-1	Angle	14 pcs (14 ea)	110-Packaging 1 - Pick Kit	5077807
D3942-3	Clip	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	508105x9 5072547x1.
MS27039-4-10	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	FM135603.0
MS27039-4-14	Screw	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5007281.
MS27039-5-08	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5043822
MS27039-5-12	Screw	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5079543x4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3933-1	1	0	0
	D3933-2	1	0	0
	D3935-1	1	0	0
	D3935-2	1	1	0
	D3942-1	14	35	0
	D3942-3	10	36	0
	MS27039-4-10	4	52	0
	MS27039-4-14	6	53	0
	MS27039-5-08	6	38	0
	MS27039-5-12	8	28	0

Part Specifications

Specifications could not be found.

Plex 5/14/19 2:43 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																															
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)																													
Description Work Order Deviation				Disposition																															
				Completed By																															
				Lead hand / Supervisor																															
				QC / QA Coordinator																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="0"><tr><td>☐ Pressure/Forced</td><td>☐ Contamination</td><td>☐ Power Loss/Surge</td><td>☐ Positioned Wrong</td></tr><tr><td>☐ Bending</td><td>☐ Misaligned/off center</td><td>☐ Folio/Program</td><td>☐ Outside Tolerance</td></tr><tr><td>☐ Crushing</td><td>☐ BOM/Route</td><td>☐ Grain Direction</td><td>☐ Drawing</td></tr><tr><td>☐ Cracks</td><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td><td>☐ Finish</td></tr><tr><td>☐ Crimp/Kink/Ripple/Wave/Twist</td><td>☐ Incomplete/Unclear Instructions</td><td>☐ Wrong Stock Pulled</td><td>☐ Part Lost/Missing</td></tr><tr><td>☐ Marks/Chatter</td><td>☐ Drill Holes</td><td>☐ Out of Sequence</td><td>☐ Misread</td></tr><tr><td>☐ Mislabeled</td><td>☐ Fit/Function</td><td>☐ Off-set/Set-up</td><td></td></tr></table>						☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong																																
☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance																																
☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing																																
☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish																																
☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing																																
☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread																																
☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up																																	
		Other/Details:																																	

Change Record

Part Number DL12-760-111
Description AFT CABIN WALL & PYLON PROTECTOR

Page 1 of 1[illegible]